



<b>TANK TYPE</b>	<b>MOUNT</b>	<b>LOCATION</b>
PMD PROPELLANT	POLAR	POLAR BOSS

The JWST Fuel Tank is a pressure vessel with hemispherical ends and a cylindrical center section constructed of STA 6AL-4V Titanium. The tank contains a custom-designed propellant management device (PMD). The tank is mounted on polar bosses.

**ATK Part Number 80545-1**

**SIZE: 26.63 OD x 40.737" Long**  
**SIZE: 676.4 mm OD x 1034.7 mm Long**

**ISO 9001 & AS 9100 REGISTERED**

**APPLICABLE DOCUMENTS**

Acceptance Test Procedure	50-000809
Qual Test Procedure	50-000810
Stress and Dynamics Report	
FMECA	
Cleaning	CPP 4050

**TANK CHARACTERISTICS**

Operating Pressure	350 psia @ 100°F	Total Volume, in <sup>3</sup>	15685
Proof Pressure, psig	437.5 psia @ 100°F	Max Load, lb <sub>m</sub>	392 lb <sub>m</sub> N <sub>2</sub> H <sub>4</sub>
Cryo Proof, psig	N/A	Max Design Wt, lb <sub>m</sub>	36.4
Burst Pressure, psig	525 psia @ 118°F	Minimum Wall, inch	0.027
Actual Burst, psig	TBD	Qual Tank Mass	TBD

**ACCEPTANCE TESTS**

- Preliminary Examination
- Pre-Proof Volumetric Capacity Test
- Proof Pressure Test
- Tank Dimensions
- Post-Proof Volumetric Capacity Test
- PMD Bubble Point Test
- External Leakage Test
- Vibration Test
- PMD Bubble Point Test
- External Leakage Test
- Visual Examination
- Radiographic Examination
- Penetrant Examination
- Final Examination of Product
- Cleanliness Verification

**TANK CHARACTERISTICS (Metrics)**

Operating Pressure, bar	24 bar @ 38°C	Total Volume, l	257.0
Proof Pressure, bar	30 bar @ 38°C	Max Load, kg	178 kg N <sub>2</sub> H <sub>4</sub>
Cryo Proof, bar	N/A	Max Design Wt, kg	16.5
Burst Pressure, bar	36.2 bar @ 48°C	Minimum Wall, mm	0.69
Actual Burst, bar	TBD	Qual Tank Mass	TBD

**HEMISPHERE FORGINGS**

HEMI P/N	QTY
80-545061-1	2

**Ring Forgings**

P/N	QTY	SIZE
80-545063-1	1	

**QUALIFICATION TESTS**

- Acceptance Testing
- Cyclic Pressurization
- Priming Flow Rate
- Flow Rate and Pressure Drop
- PMD Integrity Radiographic Inspection
- Bubble Point Test
- External Leakage Test
- Vibration Testing
- Launch Acceleration
- PMD Integrity Radiographic Inspection
- Bubble Point Test
- External Leakage Test
- Visual Inspection
- Penetrant Inspection
- Radiographic Inspection
- Final Examination
- Burst

**TUBE TYPE AND SIZE**

TI 3AL-2.5V	QTY	SIZE
80-545175-3	1	0.250" OD x 0.020" Wall 6.35 mm OD x 0.51 mm Wall
80-545175-3	1	0.250" OD x 0.020" Wall 6.35 mm OD x 0.51 mm Wall

